



# Brand & Packaging

STYLE GUIDE

---



why

## BRAND STYLE GUIDE

TDK Life on Record is more than just a name. It's a look, a feeling, and an essence; a nod to the quality, consistency and authenticity that makes this brand exactly what it is.

Building and maintaining a strong brand requires consistency and discipline. This Style Guide will serve as both your inspiration and your road map for building the TDK Life on Record Brand in our global marketing efforts.

Imation marketers, affiliates, partners and vendors are all vital stewards of our Brand, and this Style Guide will help each person, no matter his/her role, create consistent and powerful TDK Life on Record audio Brand. These guidelines are by no means a destination, but a starting point to enhancing our consumer's experience... one that draws from it's authentic heritage to appeal to the likes of the Urban Male.



## TABLE OF CONTENTS

THE BRAND	— 04
TDK LIFE ON RECORD LOGOMARK	— 05
MARKETING COMMUNICATIONS	— 09
Packaging Visuals	— 10
Collateral	— 11
PACKAGING DESIGN LANGUAGE	— 13
Core Color Palette	— 14
Typography	— 16
Global Packaging	— 21
Product Category Language Implementation	— 22
Packaging Form Factors	— 29
Grid System	— 30
Product Imagery	— 31
PACKAGING CONSTRUCTION	— 34
Color Builds (Accessories / Audio)	— 35
Exterior Packaging Finishes	— 39
Accessory Packaging Construction	— 40
Optical Media Construction	— 41



# The Brand

## FOR THE URBAN MALE

The TDK Life on Record brand is committed to deliver on it's heritage and bring a hi-fi experience to our target audience. Our mission, create harmony between technology and everyday life - making premium, tactile products for the Urban Male.

Optimize, Tailor & Tune - The TDK Life on Record brand encompasses these core elements at every step from concept to packaging, from marketing materials to delivering an exceptional experience, unlike any other. It balances performance and value, function and emotion. Focuses on details such as craft, spirit and warmth. And promises a tactile experience, giving the Urban Male control of features he cares about the most.

A positive end result is all about the details. That is why we have infused the brand with upscale accents such as copper and intricate textures to enhance appeal and user experience.

Let's work together to give our consumers what they have come to know and love about our brand - authenticity, quality and precision. Read on, we will show you how.



## LOGOMARK (Usage)



### TDK Life on Record LOGOMARK

In 2007, Imation Corporation purchased the Recording Media Business of TDK Corporation. Imation is now the exclusive licensee of the TDK brand globally, within the recording media product category. Imation markets these products under the "TDK Life on Record" brand. Imation's licensing agreement with TDK comes with specific requirements detailing the precise use of the TDK Life on Record logo in all marketing and promotional applications. If you are a third-party partner or distributor, you are required to follow the specific requirements of this logo usage. Any misuse of the logo is a serious issue and may result in discontinuation of your third party distribution relationship. The information outlined in this style guide will help you meet your obligations as a partner who markets and distributes TDK Life on Record brand products.

### MANDATORY USAGE

The new logo includes a combination of the TDK and diamond mark, with the addition of "Life on Record" locked with the logo. The term "Life on Record" is NOT an optional tagline. It is an integral part of the trademark and logo and must not be altered, separated, or deleted from the logo in any usage.

As an Imation distributor or 3rd party, you must likewise change all promotional materials. You may no longer market or represent any of these recording media or related products under the TDK brand.

### REQUIRED STATEMENTS AND NOTICES

You are required to include a trademark owner notice on any printed or online promotional materials, including websites, intranets, advertising, catalogues, product newsletters, trade flyers, posters, etc.

#### A. Trademark Owner Notice

**" TDK is a trademark of TDK Corporation."**

The above Trademark Owner Notice must appear on all promotional materials and packages bearing the TDK Life on Record logo. If the logo is too small to be legible, or is embedded into text, use the following:

***"The TDK Life on Record logo is a trademark of TDK Corporation."***

#### B. Licensed Use Statement

***"The TDK Life on Record logo is a trademark of TDK Corporation and is used under license from TDK Corporation."***

In addition to the Trademark Owner Notice, the above Licensed Use Statement must also be included on certain non-core products including speakers, headphones and other specified new products.

#### C. Multiple Language Requirements

Space permitting, the Trademark Owner Notice and/or Licensed Use Statement should appear in all languages used on the packaging or promotional materials. If space is insufficient, the above notices must appear in at least one of the represented languages. Use either English or the primary language of the country where the products and materials will be distributed.



# LOGOMARK (Statements & Notices)

## Frequency and Placement of the Notices

The Trademark Owner Notice and/or the Licensed Use Statement need appear only once on packaging and promotional materials except for websites. Placement of Notices and Statements specifically in regards to www.tdk-media.xxx websites, permitted under Trademark License Agreement are as follows:

**Trademark Owner Notice** should be on the home page for the website; and on the home page for each major category of Licensed Products; as well as the “Contact Us” or equivalent page of the website

**Licensed Use Statement** should be on the “Contact Us” or equivalent page of the website.

## TDK Life on Record logo / Contact Information

The following contact information **MUST APPEAR** on ANY product packaging or promotional material that includes the TDK LoR logo:

**Imation Address:**

**Imation Telephone Number and/or Imation Email address**

The Imation name, but not the Imation logo, may accompany the contact information. The contact information should be prominent enough so that individuals with inquiries or concerns regarding the licensed products will understand that they should contact Imation Corp., not TDK Corporation.

ITEM	Placement of each Applicable notice/statement	Placement of Contact Information
<b>Products</b>	Not Required	Not Required
Instruction Manuals and Other Product Packaging <b>Inserts</b> .	On the same page as the first prominent use of the TDK LoR logo	On the Title page, the back page, or where you normally include contact information.
Product <b>Packaging</b>	Near the contact information for product inquiries	On the box, as part of a warranty, or where you normally include contact information on product packaging.
Cardboard <b>Shipping Boxes</b> Seen by End User Customers	On a place easily viewed by the customers (side of box, not bottom)	Not required.
Printed <b>Promotional Materials</b> , including: Product Catalogs, Product Data Sheets, Brochures, Newsletters, Posters, Advertisements, Fliers, Direct Mail, Point of Purchase displays	On the same page as the first prominent use of the TDK LoR logo. If there is not sufficient space available, on the back page or where you include other notices.	On the back page of the document or where you normally include contact information.



# LOGOMARK (Representation)

## PROPER PRESENTATION OF THE TDK Life On Record LOGOMARK

Consistent use of the TDK Life on Record logo strengthens the TDK brand and creates a cohesive image. So wherever the TDK Life on Record logo is used, you must adhere to the logo's proper shape (page 7), proper color (page 14), and logo spacing (page 8).

- The TDK Life on Record logo must not be altered in any way.
- In Flash animations, the TDK Life on Record logo must not be altered (animated) in any way
- The TDK Life on Record logo must be presented clearly and in a manner that is distinguishable from other trademarks.
- **NOTE: No trademark (™) or registration (®) symbols are to be used** with the TDK Life on Record logo.

## PROPER SHAPE

Wherever the TDK Life on Record logo is used, it must be displayed in its proper shape. The minimum permissible size for the TDK Life on Record logo is the size at which the mark can be clearly reproduced and is distinguishable. In the event that there is not sufficient space to display all wording clearly, you must not use the TDK Life on Record logomark.

## IMPROPER LOGO USAGE

The shape of the TDK Life on Record logo must not be altered in any way, including in any of the manners shown here.

### Do Not Separate Logo Elements

Except as otherwise permitted, no portion of the TDK Life on Record logo may be displayed apart from the rest of the logo.



### Do Not Rearrange Logo Elements

The elements of the TDK Life on Record logo may not be rearranged in any way.



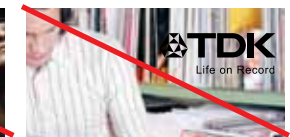
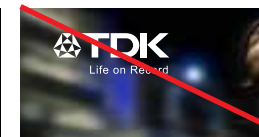
**Do Not Add Special Effects to the Logo.**  
Special graphic effects such as shadows or highlights must not be applied to the TDK Life on Record logo.



**Do Not Outline the Logo**  
The TDK Life on Record logo must not be displayed in an outline form.



**Do Not Blur the Logo.**  
The TDK Life on Record logo must not be blurred or softened in any way..



### LOGOMARK MINIMUM CLEARANCE

The TDK Life on Record logo is considered a “locked” graphic. You cannot separate or reposition any element. Wherever the TDK Life on Record logo is used, it must be displayed in the proper manner:

Set apart from any other words, names, marks, logos (including Imation’s logo), text, tag lines, domain names, advertising slogans and other graphic elements.

- The TDK Life on Record logo and any other elements must not be viewed as a unitary mark.

In the event that insufficient space makes it impossible to set the TDK Life on Record logo far apart from the other elements, you must:

- Maintain a “Clear Zone” that is at least one-third (.33A) the height of the TDK letters in the TDK Life on Record logo (A) on all sides around the logo.
- Make sure that nothing is displayed in this Clear Zone around the logo.
- Even with the Clear Zone, you must make sure that the TDK Life on Record logo will not be viewed as a unitary mark combined with nearby elements.





## MARKETING COMMUNICATIONS

TDK Life on Record style guide was produced to reinvigorate the brand. Every touchpoint produced should adhere to the design language established in this style guide. Packaging, merchandising, banners, website, in-package literature, out-of-box experiences, and even other communications like product spec sheets and internal PowerPoint templates will all build on each other's consistency in communication and adherence to the style guide. With everyone working in concert, we can present a Brand that is polished and seamless.

collateral

# PACKAGING (Audio + Accessories)





**Quick Start Guide**  
Beyond exterior packaging branding continues on product literature inside the box utilizing copper metallic as color accent.



**PowerPoint Template**  
Presentations internally or externally complement the style guide i use of color and typographic alignments. The use of contemporary, widescreen proportions creates a modern feel.

For examples or Marketing templates, please contact  
Tren Blankenship (tblankenship@imation.com)



how

## PACKAGING DESIGN LANGUAGE

The redesign of the TDK Life on Record audio product packaging set out to meet four key objectives: (1) premium feel, (2) competitive differentiation, (3) exemplify high quality and (4) evoke Brand resonance. Given the various categories TDK Life on Record audio will be implemented a grid system has been developed. Also covered are the components of the packaging layout and materials and finishes used.

## CORE COLOR PALETTE

The TDK LoR Core color palette consists of bold monochromatic colors with tactile metallics used on product and packaging.

<p>Copper Metallic Pantone metallic 876c</p>	<p>Dark Gray Pantone Cool Gray 10c 0c / 0m / 0y / 70k 97r / 98g / 101b</p>	<p>Rich Black Pantone Black 6c 20c / 20m / 20y / 100k 0r / 0g / 0b</p>	<p>Simulated "copper"* Pantone 730c 32c / 62m / 85y / 12k 163r / 104g / 61b</p>	<p>Silver Metallic Pantone metallic 8401c</p>
--	--	--	---	---



Black against white or non-pattern backgrounds.



Reversed, white, against non-patterned dark or black backgrounds.

### PRIMARY TYPOGRAPHY

Typography is essential to the positioning of the Brand. It reinforces the Brand in all marketing communication touch points (packaging, internal/external materials). The treatment and arrangement of the typography creates the overall look and feel.

**ITC Avant Garde Gothic Std.** is the main typeface which is available for both Mac and PCs. This typeface was chosen due to its varied weights and its authentic foundation.

The complete ITC Avant Garde Gothic Std. Family Pack “OpenType” (includes both PC and Mac font formats) can be purchased online (\$360 US):

[www.fonts.com/findfonts/detail.htm?pid=425896](http://www.fonts.com/findfonts/detail.htm?pid=425896)

**For international use**, an additional version of the ITC Avant Garde Gothic Std. is needed for the many countries Eastern, Western and Cyrillic styles needed. It can be purchased online (\$125US):

[www.linotype.com/337042/itcavantgardegothicmultilingual-value-pack.html](http://www.linotype.com/337042/itcavantgardegothicmultilingual-value-pack.html)

### ITC AVANTE GARDE GOTHIC STD TYPEFACE

**ITC Avante Garde Gothic Std—Book**

ABCDEFGHIJKLMNOPQRSTUVWXYZ

abcdefghijklmnopqrstuvwxyz 1234567890“:!@#\$\$%\*?”

**ITC Avante Garde Gothic Std—Medium**

ABCDEFGHIJKLMNOPQRSTUVWXYZ

abcdefghijklmnopqrstuvwxyz 1234567890“:!@#\$\$%\*?”

**ITC Avante Garde Gothic Std—Demi**

ABCDEFGHIJKLMNOPQRSTUVWXYZ

abcdefghijklmnopqrstuvwxyz 1234567890“:!@#\$\$%\*?”

**ITC Avante Garde Gothic Std—Bold**

ABCDEFGHIJKLMNOPQRSTUVWXYZ

abcdefghijklmnopqrstuvwxyz 1234567890“:!@#\$\$%\*?”

# TYPOGRAPHY

(Front / Top Panels)



**1 MAIN PRODUCT IDENTIFIER**

Placed on main front and top panels utilizes upper/lower title casing and is reversed out in white to stand out from rich black background.

**ITC AVANTE GARDE GOTHIC STD—Book**

Title Case  
Optical Kerning  
White (reversed out)

**2 SUBHEADER**

Located below main product header, is in ALL CAPS and colored in copper color (spot metallic ink or process color equivalent).

**ITC AVANTE GARDE GOTHIC STD—Medium**

Upper Case  
Optical Kerning  
Metallic Pantone 876c

**3 Model Number**

Located below Subheader, is in white (reversed) to identify product.

**ITC AVANTE GARDE GOTHIC STD—Book**

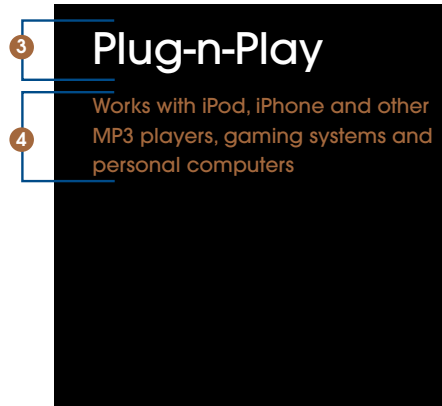
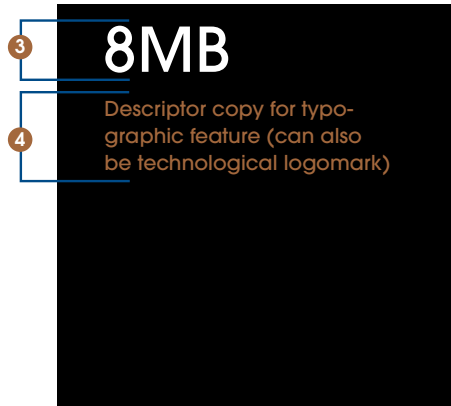
Optical Kerning  
White (reversed out)





# TYPOGRAPHY

(Left Side panel)



**3 VALUE PREPOSITION**

Positioned to the left and is aligned with the left justified "Life on Record", the typographic callout is reversed in white to stand out and grab the reader's attention.

**ITC AVANTE GARDE GOTHIC STD—Medium**

Title Case  
Optical Kerning  
White (reversed out)

**4 FEATURE DEFINITION**

The proceeding copy is used to further explain the benefits of the value proposition.

**ITC AVANTE GARDE GOTHIC STD—Medium**

Upper Case  
Metallic Pantone 876c

LEFT SIDE PANEL



# TYPOGRAPHY (Backpanel)

For technical specifications

**7 TECHNICAL DATA**

Plug type: 3.5mm  
 Driver Diameter: 8.5mm  
 Frequency response: 20 - 20,000 Hz  
 Sensitivity at 1 KHz: 100 ± 4dB  
 Input impedance: 16 ohms  
 Cord length: 1.2M (3.9 ft.)

**6 Plug type: 3.5mm**

**8**

**5 In-Ear Headphones**

High performance, dynamic speaker with superior bass

**6** Comply™ foam tip provides perfect in-ear seal that blocks ambient noise

Braided, tangle free cable

**5 MAIN PRODUCT IDENTIFIER (back panel)**

Smaller in size but is the same header used on front panel. Due to size the weight is increased to DEMI.

**ITC AVANTE GARDE GOTHIC STD—Demi**

Title Case  
 Optical Kerning  
 Metallic Pantone 876c

**6 PRODUCT ATTRIBUTES**

This is the full feature list of the product. It is reversed out for legibility.

**ITC AVANTE GARDE GOTHIC STD—Medium**

Sentence Case  
 White (reversed out)

**7 TECHNICAL DATA (if applicable)**

Sub header identifying technical specifications of the product (not used on every audio product).

**ITC AVANTE GARDE GOTHIC STD—Demi**

Upper Case  
 Optical Kerning  
 Metallic Pantone 876c

**8 PRODUCT SPECIFICATIONS**

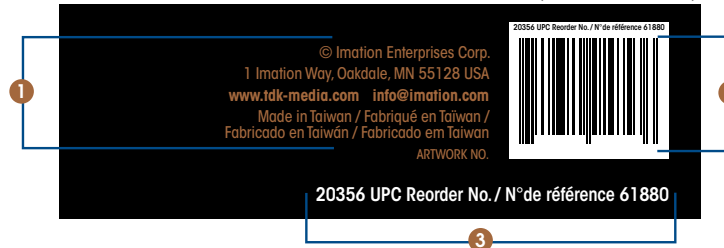
This is the numerical data for specific product.

**ITC AVANTE GARDE GOTHIC STD—Demi**

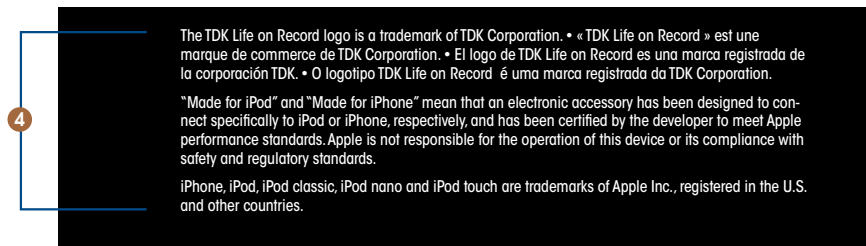
Sentence Case  
 White (reversed out)



## Barcode Lockup (backpanel\*)



## Disclaimers (on bottom flap)



## BACK PANEL



### 1 BARCODE LOCKUP (back panel)

Due to Customs compliance regulations, the country of origin must be easily visible in upright location. Therefore it is being placed on the lower right on the back panel. \*The exception to the rule is on smaller products like InEar headphones that have limited space on the back panel.

#### ITC AVANTE GARDE GOTHIC STD—Medium Condensed

Title Case  
Optical Kerning  
Metallic Pantone 876c

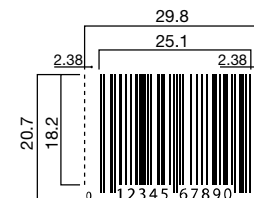
### 2 COMPLIANT UPC BARCODE

UPC barcodes must comply with Global GS1 requirements. The specified magnification range for a UPC-A Bar Code Symbol being scanned at retail POS is between 80% and 200% (X-dimension 0.26mm - 0.66mm).

#### ITC AVANTE GARDE GOTHIC STD—Medium

Sentence Case  
White (reversed out)

Example on right is minimum size  
(at 80%) UPC-A Bar Code Symbol  
(diagram is not to scale)



### 3 OPTIONAL REORDERING UPC NUMBERS

Used for commercial market sales. To be placed above UPC barcode.

#### ITC AVANTE GARDE GOTHIC STD—Medium Condensed

Sentence Case  
Optical Kerning  
White (reversed out)

### 4 BRAND + LEGAL DISCLAIMERS

Brand and technology disclaimers can be placed on bottom flap

#### ITC AVANTE GARDE GOTHIC STD—Medium Condensed

Sentence Case  
Optical Kerning  
White (reversed out)

# TYPOGRAPHY (Packaging Alignment)



**BACK PANEL ALIGNMENT**  
Headers and descriptors align with the inside edge of GRID SYSTEM and left edge of "Life on Record" tagline.

**SIDE PANEL ALIGNMENT**  
The value preposition aligns with the inside edge of GRID SYSTEM and left edge of "Life on Record" tagline.

**LOGOMARK ALIGNMENT**  
Align with the left edge of "L" in "Life on Record".

**ALIGNMENT**  
Main headers and descriptors align with the left edge of "Life on Record".

speaak

## GLOBAL PACKAGING

Given the popularity of TDK Life on Record brand in Europe it was only natural that packaging artwork be produced to cover the globe. That said, the following section showcases product categories and what specific languages are used on exterior packaging.

# Language Implementation (Packaging): Product Categories

	Product Category	Headphones	Cables	Optical/ Flash	CE Case Products	CE Audio	Storage/ Cleaning
GLOBAL REGION	<b>AMERICAS*</b>	English French (European) Spanish (Latin American) Portuguese (Brazil)	English French (European) Spanish (Latin American) Portuguese (Brazil)	English French (European) Spanish (Latin American) Portuguese (Brazil)	English French (European) Spanish (Latin American) Portuguese (Brazil)	English French (European) Spanish (Latin American) Portuguese (Brazil)	English French (European) Spanish (Latin American) Portuguese (Brazil)
	<b>EUROPE</b>	Czech Dutch English French (European) German Italian Polish Portuguese (Brazil) Russian Spanish Turkish	Czech Danish English French (European) German Greek Hungarian Italian Norwegian Polish Portuguese (Brazil) Russian Spanish	Dutch English French (European) German Greek Italian Polish Portuguese (Brazil) Russian Spanish Turkish	Czech Dutch English French (European) German Italian Polish Portuguese (Brazil) Russian Spanish	Czech Dutch English French (European) German Italian Polish Portuguese (Brazil) Russian Spanish Turkish	Czech Dutch English French (European) German Italian Polish Portuguese (Brazil) Russian Spanish
	<b>ASIA</b>	English Korean Simplified Chinese Traditional Chinese	English Korean Simplified Chinese Traditional Chinese	English Korean Simplified Chinese Traditional Chinese	English Korean Simplified Chinese Traditional Chinese	English Korean Simplified Chinese Traditional Chinese	English Korean Simplified Chinese Traditional Chinese
	<b>JAPAN</b>	Japanese	Japanese	Japanese	Japanese	Japanese	Japanese

NOTE: key products identified on Roadmap for EU will get full language support. All other SKUs, not identified as "key products" will get a reduced number of languages shown above.

## Americas Version

**REGIONS:** North America, Canada, Latin Americas, Brazil\*\*

**LANGUAGES:** English, European French, Latin American Spanish and Brazilian Portuguese.

**BACK PANEL:**

**Full Feature List:** English / European French / Latin American Spanish / Brazilian Portuguese.

**Technical Specs / Liability Statement:** English / European French / Latin American Spanish / Brazilian Portuguese.

**COO + Disclaimers:** English / European French / Latin American Spanish / Brazilian Portuguese.

**BOTTOM PANEL:**

**Disclaimers / Warranty:** English / European French / Latin American Spanish / Brazilian Portuguese.



**LEFT SIDE PANEL:**  
**Product Selling Proposition:**  
 Bilingual English / European French.

**FRONT PANEL:**  
**Main Header / Subheader:**  
 Bilingual English / European French.

## Americas Version

**REGIONS:** North America, Canada, Latin Americas, Brazil\*\*

**LANGUAGES:** English, European French, Latin American Spanish and Brazilian Portuguese.

**BACK PANEL:**

**Full Feature List:**

English / European French / Latin American Spanish / Brazilian Portuguese.

**Technical Specs / Limited Warranty / Liability Statement:**

English / European French / Latin American Spanish / Brazilian Portuguese.

**Additional Callouts (Audio box):**

Bilingual English / European French.



**LEFT SIDE PANEL:**  
**Product Selling Proposition:**  
 Bilingual English / European French.

**Optional Feature List:**  
 English / European French / Latin American Spanish / Brazilian Portuguese.

**FRONT PANEL:**  
**Main Header / Subheader:**  
 Bilingual English / European French.

**BOTTOM PANEL:**  
**COO + Disclaimers:**  
 English / European French / Latin American Spanish / Brazilian Portuguese.

\* Covers Latin America North Cone (Confirm region specific requirements like NOM certification protocol)  
 \*\* Powered products with 220V power requirements that are specific to regions throughout Brazil, which can use European packaging version.

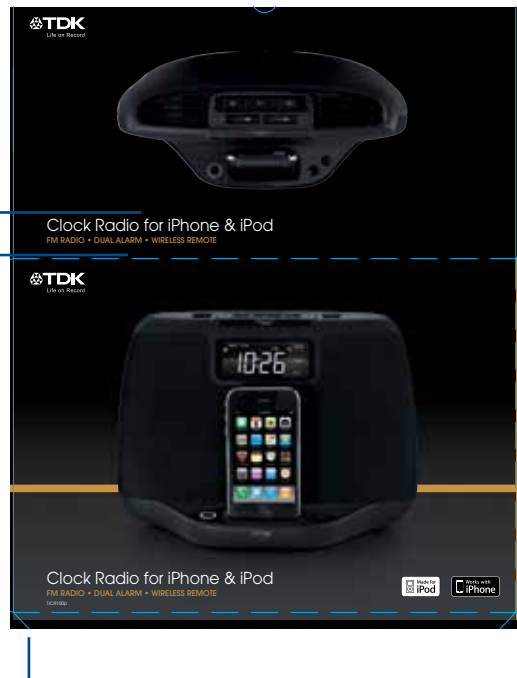


## European Version

**REGIONS:** Europe

**LANGUAGES:** Czech, Dutch, English, European French, German, Italian, Polish, Brazilian Portuguese, Russian, Spanish and Turkish.

**TOP PANEL:**  
**Header/Subheader:**  
English only



**FRONT PANEL:**  
**Main Header / Subheader:** English only

**BACK PANEL:**  
**Full Feature List:**

Czech, Dutch, English, European French, German, Italian, Polish, Brazilian Portuguese, Russian, Spanish and Turkish.

**Distributor + COO On Back Panel:** English only.



**BOTTOM PANEL:**  
**Disclaimers:** Bilingual English / European French.

**LEFT SIDE PANEL:**  
**Product Selling Proposition**  
English only.

## European Version

**REGIONS:** Europe

**LANGUAGES:** Czech, Danish, English, European French, German, Greek, Hungarian, Italian, Norwegian, Polish, Brazilian Portuguese, Russian, and Spanish.

**INTERIOR PANELS:**  
**Unique Selling Proposition:**  
 English only.

**BOTTOM FLAP:**  
**Distributor + COO:** English only,  
**Disclaimers:** Bilingual English / European French.

**LEFT SIDE PANEL:**  
**Product selling proposition:** bilingual  
 English / European French.



**BACK PANEL:**  
**Full Feature List:**  
 Czech, Danish, English, French, German, Greek, Hungarian, Italian, Norwegian, Polish, Portuguese, Russian, and Spanish.

**FRONT PANEL:**  
**Main Header/ Subheader:**  
 English only.

**INTERIOR PANELS:**  
**Descriptor:**  
 English only.

## Asia Version

**REGIONS:** North and South Asia (excluding Japan)

**LANGUAGES:** English, Korean, Simplified Chinese, Traditional Chinese (excluding Japanese).

**BACK PANEL:**  
**Full Feature List:**  
 English, Korean, Simplified Chinese, Traditional Chinese.  
**Country of Origin (COO):**  
 Should be in all APAC languages if space permits. Include Imation websites.  
*Should **not** have any distributor name or references.*

**BOTTOM PANEL:**  
**Disclaimers:** Should be in English plus all APAC languages if space permits.  
**Warranty** should be the version of region being sold (exact wording of warranty can vary). Please make sure to review warranty wording with **Imation Legal Dept.**



**LEFT SIDE PANEL:**  
**Product Selling Proposition:**  
 Should be in English plus all APAC languages if space permits.

**FRONT PANEL:**  
**Main Header/ Subheader:** English only.

## Asia Version

**REGIONS:** North and South Asia (excluding Japan)

**LANGUAGES:** English, Korean, Simplified Chinese, Traditional Chinese (excluding Japanese).

**BACK PANEL:**

**Full Feature List:** English, Korean, Simplified Chinese, Traditional Chinese.

**Warranty** should be the version of region being sold (exact wording of warranty can vary). Please make sure to review warranty wording with **Imation Legal Dept.**



**FRONT PANEL:**  
Main Header/  
Subheader:  
English only.

**LEFT SIDE PANEL:**  
**Main Product Selling Proposition:**  
Should be in English plus all APAC languages if space permits.  
**OPTIONAL Feature List:** English, Korean, Simplified Chinese, Traditional Chinese.

**BOTTOM FLAP:**  
**Country of Origin (COO):** Should be in all APAC languages if space permits. Include Imation websites  
**Disclaimers:** Should be in English plus all APAC languages if space permits.  
*Should not have any distributor name or references.*

# PACKAGING FORM FACTORS

(Accessories + Electronics)



## Peggable Box with Flap

### ACCESSORIES

A **pegged box** used for accessories. The closed front accommodates a product that does not communicate well through a window, requiring an image to better reveal the product design language. Upon opening the flap the physical product is revealed through a diecut window with a copper colored inner blister molded to the product.

## Large Closed Front

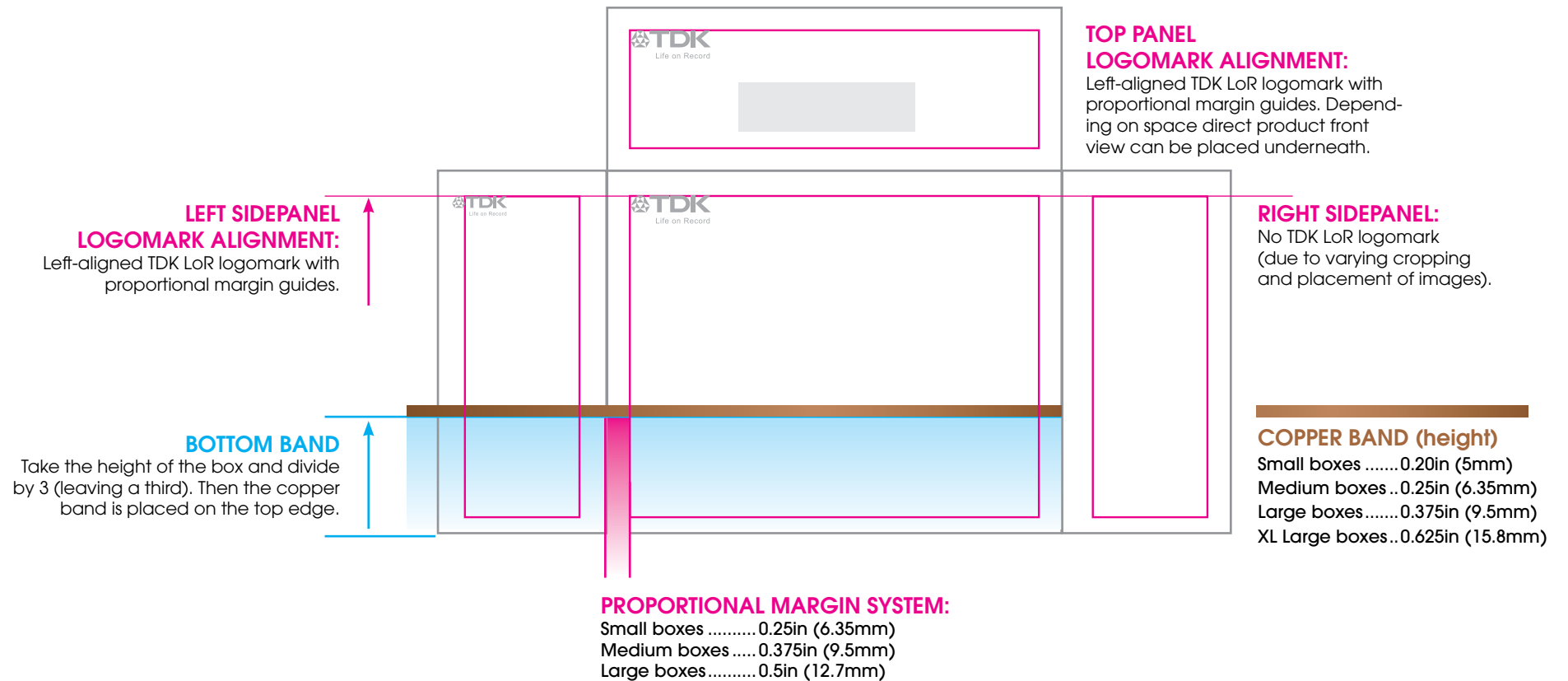
### ELECTRONICS

A corrugated box used for audio products. The larger front panel enables an image to convey more of a high-end feel, or better tell the story of its primary function. The **gift-like closed structure** requires a combination of inner trays and/or accessory boxes for a good out-of-box experience where product and packaging literature is “presented” to the consumer in an intentional order.

Occasionally **alternate packaging** is created to accommodate specific products or budgets. They should still follow the same brand guidelines provided in this document. For example, back panel imagery can be resized for language inclusion if space is limited. Any deviations from the TDK LoR Style Guide must be reviewed by US Packaging Team. Please contact, Tren Blankenship ( tblankenship@imation.com)

# PACKAGING GRID SYSTEM

The grid system is used to establish a consistent sense of spacing for packaging that has varied proportions.



## PRODUCT IMAGERY



### ART DIRECTION

Product photography should be taken to best showcase product design and finishes. Audio products should have a frontal angle used on main merchandising panel. More severe angles should be used on back and side panels. Lighting should emphasize key product design attributes.



# PRODUCT IMAGERY (Retail Packaging)

**TOP PANEL**  
Often used as an alternate merchandising panel, the imagery is similar to the front panel with the inclusion of the main headers (compatible accessories optional).

**BACK PANEL**  
If space permits a quarter view is taken at a low angle to showcase product's design language in a different view than what was shown on the main front panel.  
  
Also accessories like wireless remotes or compatible accessories like iPod or iPhone devices can be included.



**LEFT PANEL**  
**When needed (optional)**  
left side panel can showcase an alternate view of the product relevant to the descriptive copy below.

**MAIN FRONT PANEL**  
A bold, front view at low eye level or direct front.

**RIGHT PANEL**  
Cropping of an enlarged product image is used to showcase the product's design language.



## PRODUCT PHOTOGRAPHY (Marketing Communication Examples)

### MAIN FRONTVIEW IMAGE

Product photography should be taken on white background with high gloss lucite to provide clear reflection. Image is taken on a white background, for both packaging and Marketing communication usage.



### QUARTERVIEW IMAGES

Images are taken at low angles with lighting to accentuate product finishes. Included accessories should be included but treated as compliments of the main product.



### CROPPED IMAGES

Cropping of product image should showcase product design. Image is clipped to reveal a small area of metallic copper on packaging.



## PACKAGING CONSTRUCTION

This Style Guide will serve as clear way to create and execute product packaging on a global scale. Towards that end, technical details have been provided with the purpose of designers and factories to better understand how to manufacture TDK Life on Record packaging for mass production.

execution



Life on Record

# COLOR BUILD (Audio Products)

### BACKGROUND:

Solid fill rich black with full-color process build. Same values must be used in both vector and raster files.

**RICH Black**

Process color build:  
20c 20m 20y 100k

### Charcoal Gray Foundation:

The soft, charcoal gray gradient background creates the contrast for the rich, product photography to stand out from the rich black background. While most products are photographed on matte black surface the overall neutral tone must be consistent.

*Please make sure to reference layered Photoshop .PSD file provided from Imation US Design Team.*



**Metallic Copper** Pantone 876c

**SIDE PANEL BACKGROUND:**  
Solid fill Pantone spot color to be used with .EPS image with active clipping path. The copper area has matte aqueous varnish applied.

**Metallic Copper** Pantone 876c

**ACCENT COLOR:**  
Spot color to be used with descriptive text and sub headers.

**COPPER BAND (height)**  
Small boxes 0.20in (5mm)  
Medium boxes 0.25in (6.35mm)  
Large boxes 0.375in (9.5mm)

Pantone 876c **Metallic Copper**

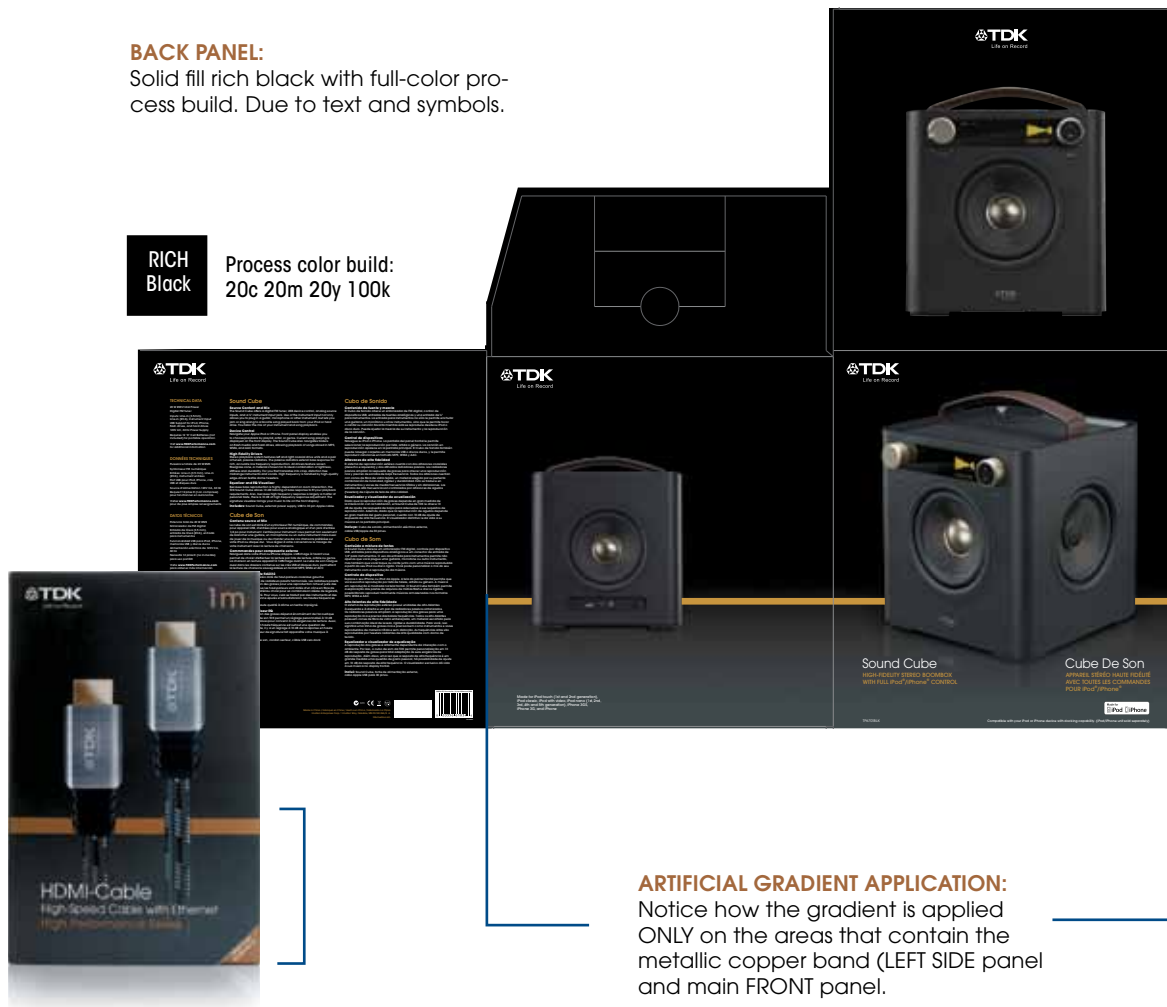
**"ENERGY" BAND:**  
Solid fill Pantone spot color with matte aqueous varnish applied.

# COLOR BUILD (Audio Products)

**BACK PANEL:**

Solid fill rich black with full-color process build. Due to text and symbols.

**RICH Black**  
Process color build:  
20c 20m 20y 100k



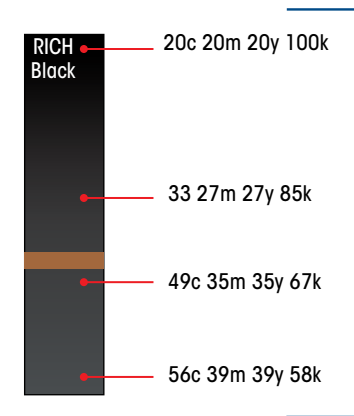
**ARTIFICIAL GRADIENT APPLICATION:**

Notice how the gradient is applied ONLY on the areas that contain the metallic copper band (LEFT SIDE panel and main FRONT panel).

**Charcoal Gray Foundation:**

The soft, graduated charcoal gray gradient background creates the contrast for the product photography to stand out from the rich black background. While most products are photographed on matte black surface the overall resulting neutral tone can be created with color to achieve consistency.

*Please make sure to reference layered Photoshop .PSD file provided from Imation US Design Team.*



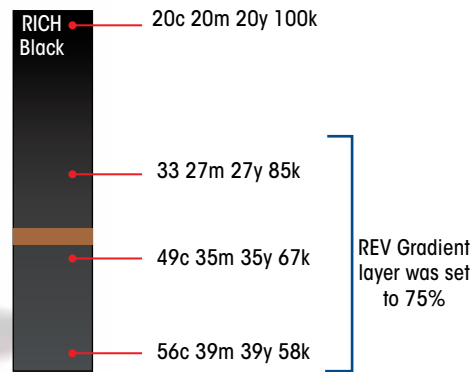
**ARTIFICIAL GRADIENT BUILD:**

A similar effect can be produced with color and Adobe Photoshop "Filter/Noise".

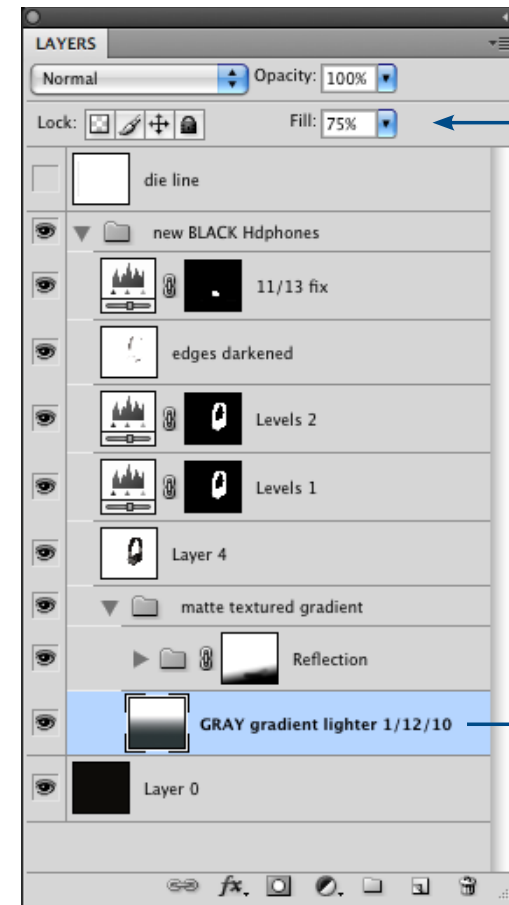
*Please make sure to reference layered Photoshop .PSD file(s) provided from Imation US Design Team.*

# COLOR BUILD

(Front Panel Gray Gradient)



**ARTIFICIAL GRADIENT BUILD:**  
 A similar effect can be produced with color and Adobe Photoshop "Filter/Noise".  
 Please make sure to reference layered Photoshop .PSD file(s) provided from Imation US Design Team.



# COLOR BUILD (Accessories)

**RICH Black** Process color build:  
20c 20m 20y 100k

**BACKGROUND:**  
Solid fill rich black with full-color process build. Same values must be used in both vector and raster files.



**Metallic Copper** Pantone 876c

**ACCENT COLOR:**  
Spot color to be used with descriptive text and sub headers.

**Metallic Copper** Pantone 876c



**Metallic Copper** Pantone 876c

**INTERIOR FLAP:**  
Solid fill Metallic Pantone spot color to be used with .EPS image with active clipping path. The copper area has matte aqueous varnish applied.

**SIDE PANEL BACKGROUND:**  
Solid fill Pantone spot color to be used with .EPS image with active clipping path. The copper area has matte aqueous varnish applied.

**“ENERGY” BAND:**  
Solid fill Pantone spot color with matte aqueous varnish applied.

# EXTERIOR BOX FINISHES

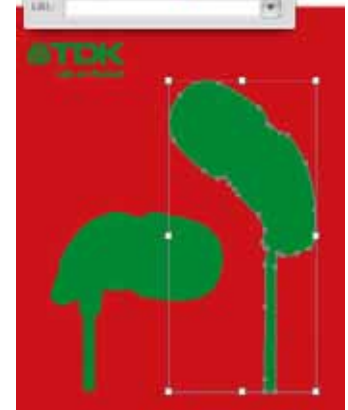
(Prepress Production)

**MATTE COATING**

**MATTE AQUEOUS (FINISH):**  
The dull coating is applied to all rich black backgrounds.

**GLOSS VARNISH**

**HIGH GLOSS SPOT VARNISH:**  
Varnish is applied to product imagery plus TDK LoR logomarks. The objects and logomarks should have a minimal **outline stroke** set within the **Attributes Menu** to “**Overprint Stroke.**”



**Metallic Copper**

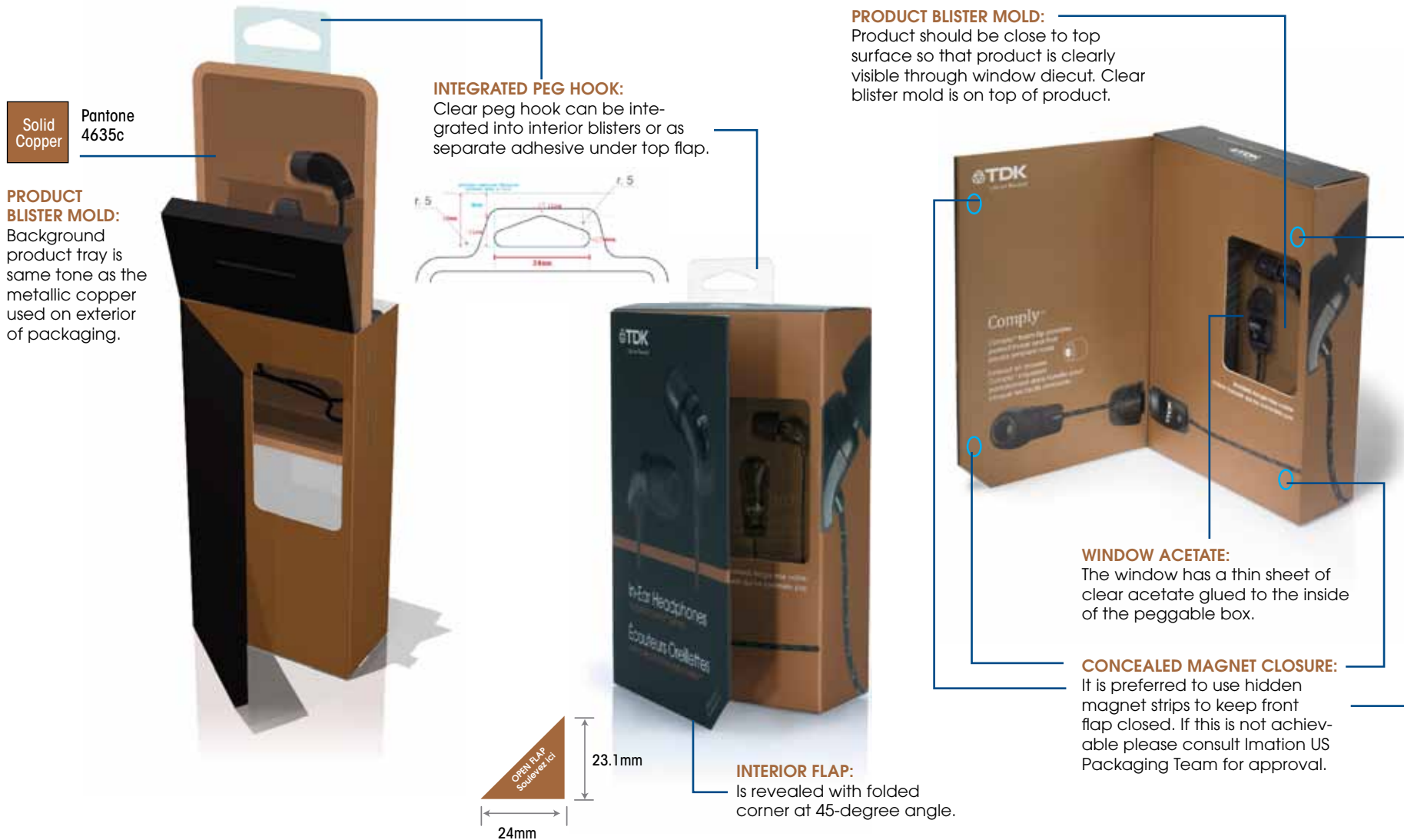
Pantone 876c

**SOLID METALLIC BACKGROUNDS:**  
The metallic should print and the smooth “MATTE” coating on top to protect the finish.



# CONSTRUCTION

(Accessories)



**Solid Copper**  
Pantone 4635c

**PRODUCT BLISTER MOLD:**  
Background product tray is same tone as the metallic copper used on exterior of packaging.

**INTEGRATED PEG HOOK:**  
Clear peg hook can be integrated into interior blisters or as separate adhesive under top flap.

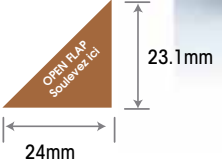


**PRODUCT BLISTER MOLD:**  
Product should be close to top surface so that product is clearly visible through window diecut. Clear blister mold is on top of product.

**WINDOW ACETATE:**  
The window has a thin sheet of clear acetate glued to the inside of the peggable box.

**CONCEALED MAGNET CLOSURE:**  
It is preferred to use hidden magnet strips to keep front flap closed. If this is not achievable please consult Imation US Packaging Team for approval.

**INTERIOR FLAP:**  
Is revealed with folded corner at 45-degree angle.





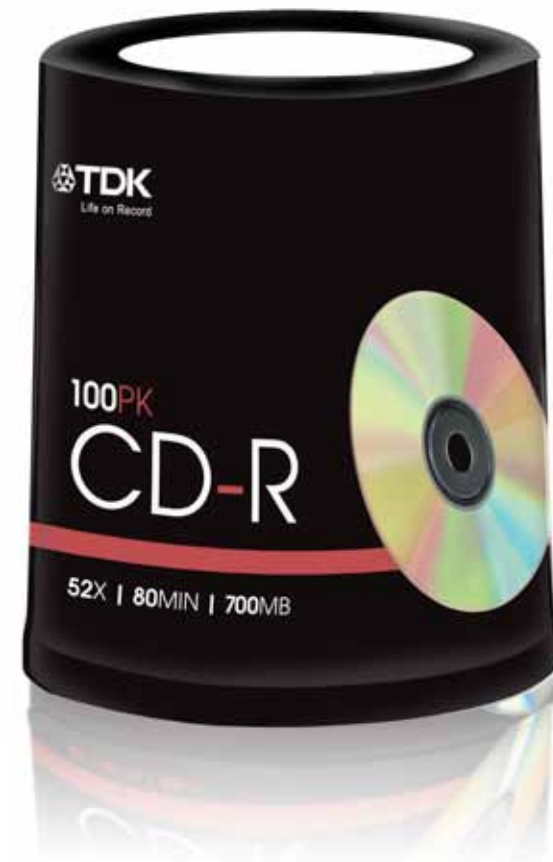
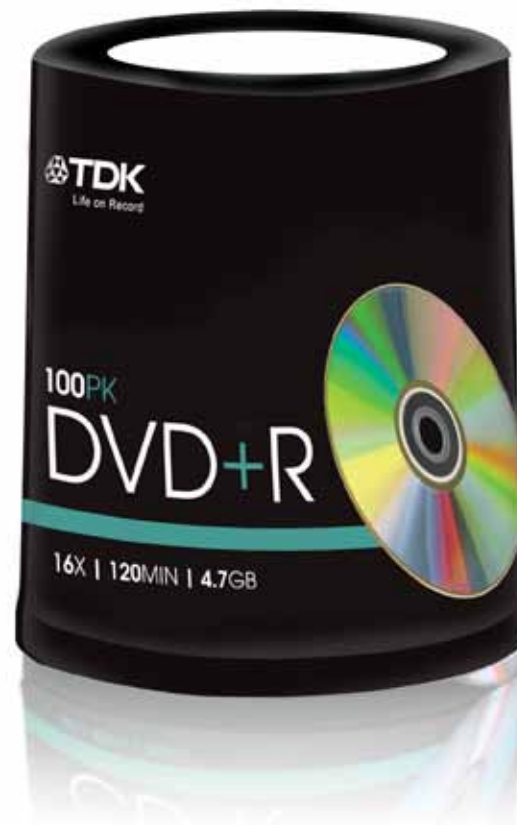
## OPTICAL CONSTRUCTION

This portion of the guide will help walk you through how to build an optical package for TDK Life on Record. Our optical line categories are accented by different shades of metallic color that play off our Brand look and feel while allowing the consumer to discern the different types of optical on the shelf.

optical

**TDK LIFE ON RECORD OPTICAL PACKAGING**

The TDK LoR Optical Packaging is treated differently than the standard boxed packaging. It features metallic color accents that change by optical type in order to differentiate each optical category on shelf.



# OPTICAL (Packaging Variations)

## TDK LIFE ON RECORD OPTICAL PACKAGING

While the optical packaging layout is kept similar, the TDK LoR logo, the metallic color band as well as the optical disc image are scaled per the pack size.

## SMALL OPTICAL PACKAGING



## MEDIUM OPTICAL PACKAGING



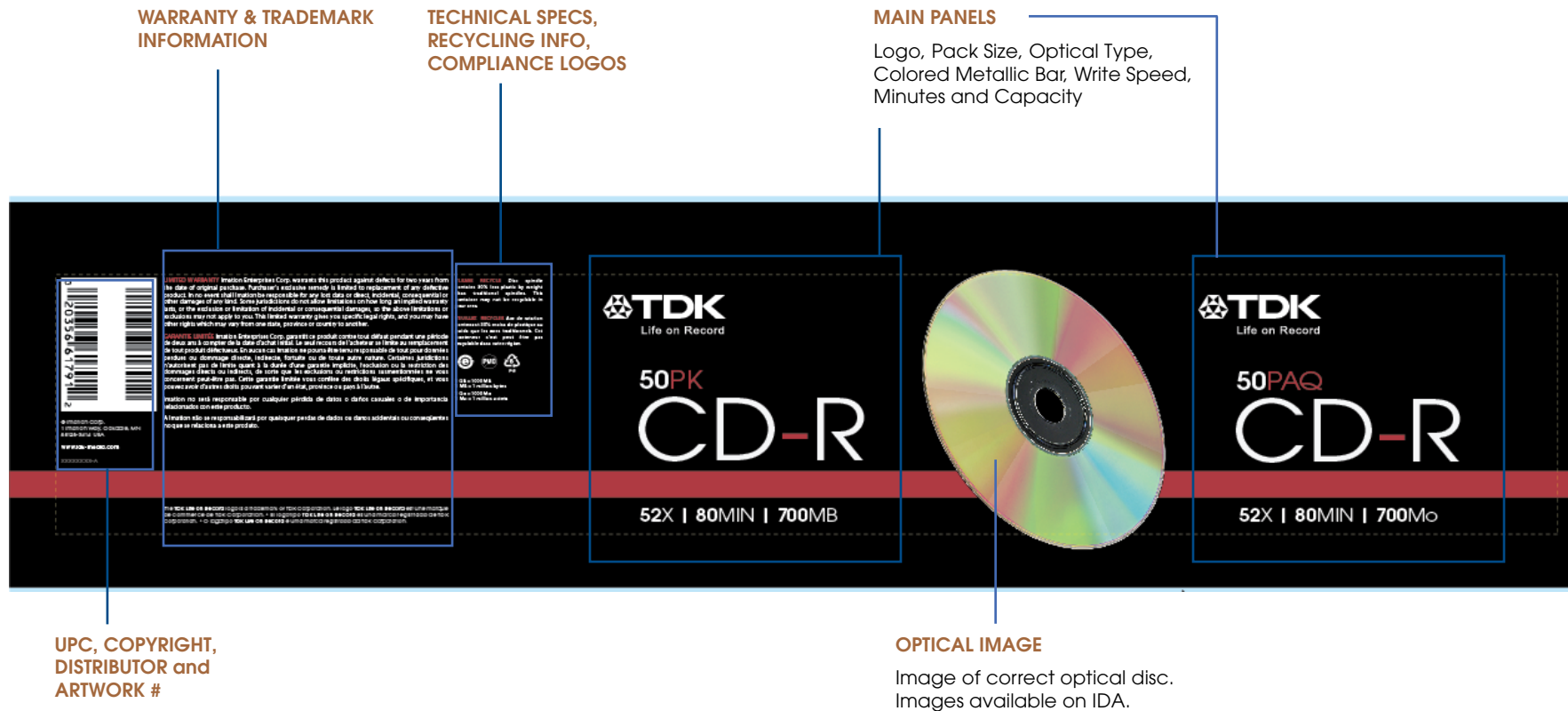
## JEWEL CASE OPTICAL PACKAGING



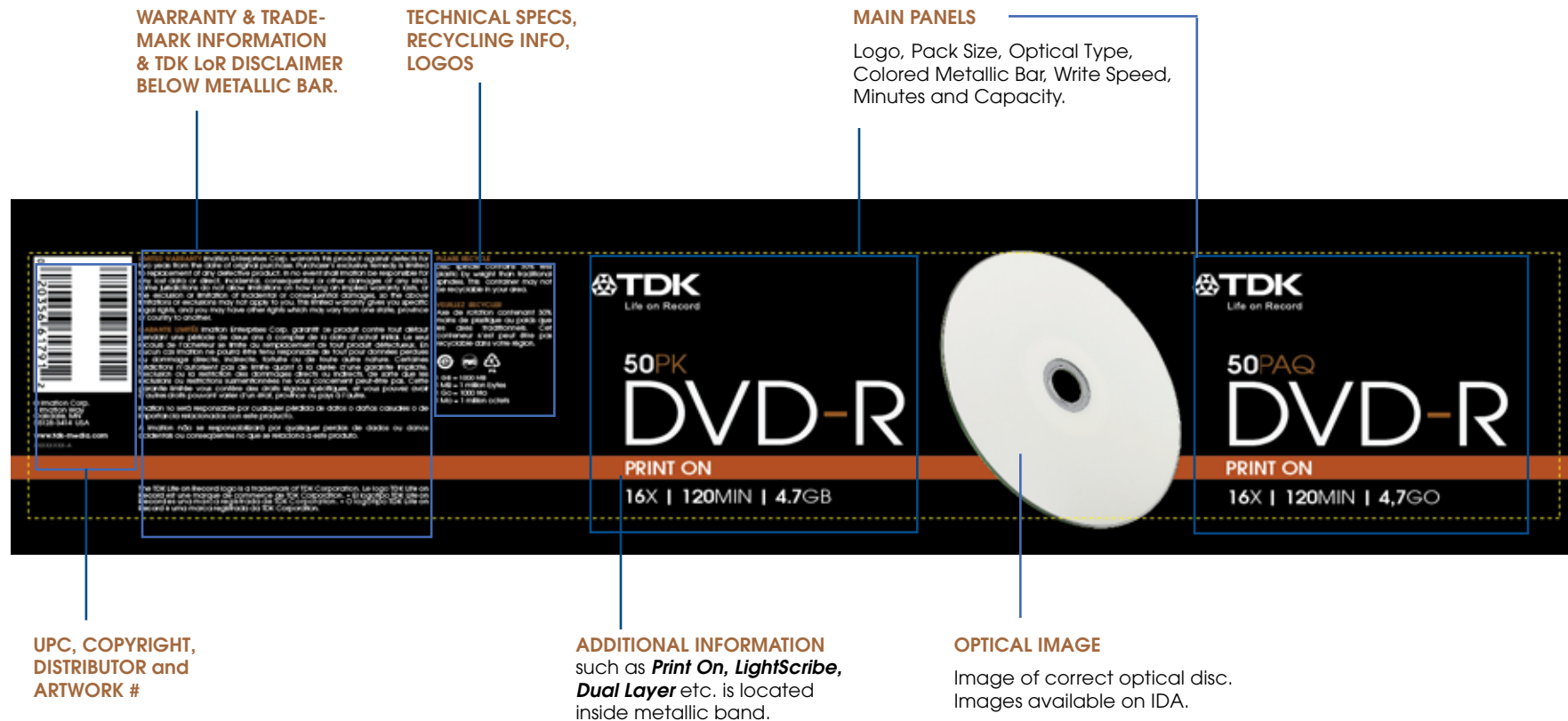
## LARGE OPTICAL PACKAGING



# OPTICAL (Spindle Layout)



(Spindle Layout with Additional Info.)



**WARRANTY & TRADE-MARK INFORMATION & TDK LoR DISCLAIMER BELOW METALLIC BAR.**

**TECHNICAL SPECS, RECYCLING INFO, LOGOS**

**MAIN PANELS**  
Logo, Pack Size, Optical Type, Colored Metallic Bar, Write Speed, Minutes and Capacity.

**UPC, COPYRIGHT, DISTRIBUTOR and ARTWORK #**

**ADDITIONAL INFORMATION**  
such as *Print On*, *LightScribe*, *Dual Layer* etc. is located inside metallic band.

**OPTICAL IMAGE**  
Image of correct optical disc. Images available on IDA.

# OPTICAL

## (Font Usage - Main Panel)



**1 CAPACITY IDENTIFIER - SIZE**

ITC AVANTE GARDE GOTHIC STD—Demi  
Upper Case  
Optical Kerning  
White

**2 CAPACITY IDENTIFIER - PK**

ITC AVANTE GARDE GOTHIC STD—Book  
Upper Case  
Optical Kerning  
Selected Metallic PMS

**3 MAIN PRODUCT IDENTIFIER**

ITC AVANTE GARDE GOTHIC STD—Book  
Upper Case  
Optical Kerning  
Letter color: White  
Symbols color: Selected Metallic PMS

**4 ADDITIONAL PRODUCT INFORMATION**

ITC AVANTE GARDE GOTHIC STD—Demi  
Upper Case  
Optical Kerning  
White

**5 SPECIFICATIONS - NUMERICAL PORTION**

ITC AVANTE GARDE GOTHIC STD—Demi  
Upper Case  
Optical Kerning  
White

**6 SPECIFICATIONS - TEXT PORTION**

ITC AVANTE GARDE GOTHIC STD—Book  
Upper Case  
Optical Kerning  
White

# OPTICAL

## (Font Usage - Back Panel)



### 1 WARRANTY - HEADER

**ITC AVANTE GARDE GOTHIC STD—Demi**  
Upper Case  
Optical Kerning  
Selected PMS Color

### 2 WARRANTY - TEXT

**ITC AVANTE GARDE GOTHIC STD—Book**  
Upper Case  
Optical Kerning  
White

### 3 COPYRIGHT SYMBOL, ADDRESS, WEB, AW#

**ITC AVANTE GARDE GOTHIC STD—Book**  
Title Case  
Optical Kerning  
White

### 4 ADDITIONAL PRODUCT INFORMATION - HEADER

**ITC AVANTE GARDE GOTHIC STD—Demi**  
Upper Case  
Optical Kerning  
Selected PMS Color

### 5 ADDITIONAL PRODUCT INFORMATION - BODY COPY

**ITC AVANTE GARDE GOTHIC STD—Book**  
Title Case  
Optical Kerning  
White

### 6 TRADEMARK INFORMATION STANDARD TEXT

**ITC AVANTE GARDE GOTHIC STD—Book**  
Title Case  
Optical Kerning  
White

### TRADEMARK INFORMATION WHEN REFERRING TO TDK Life on Record

**ITC AVANTE GARDE GOTHIC STD—Medium**  
Title Case  
Optical Kerning  
White



# OPTICAL (Component Sizing)

(SHOWN AT ACTUAL SIZE)

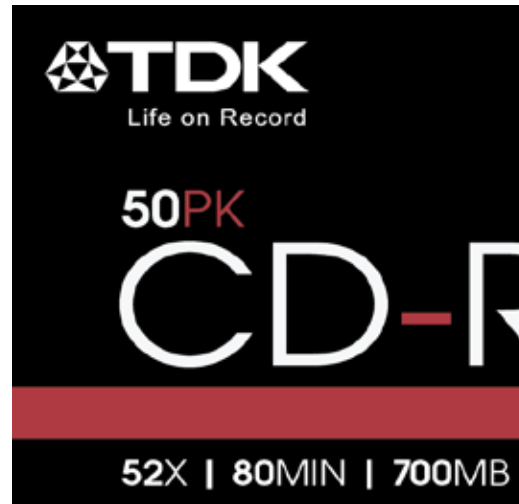
(SHOWN AT ACTUAL SIZE)



**SMALL OPTICAL PACKAGING**

**Logo Size:** 1.25" Wide  
(note this reflects a 10% width increase to allow for shrink)

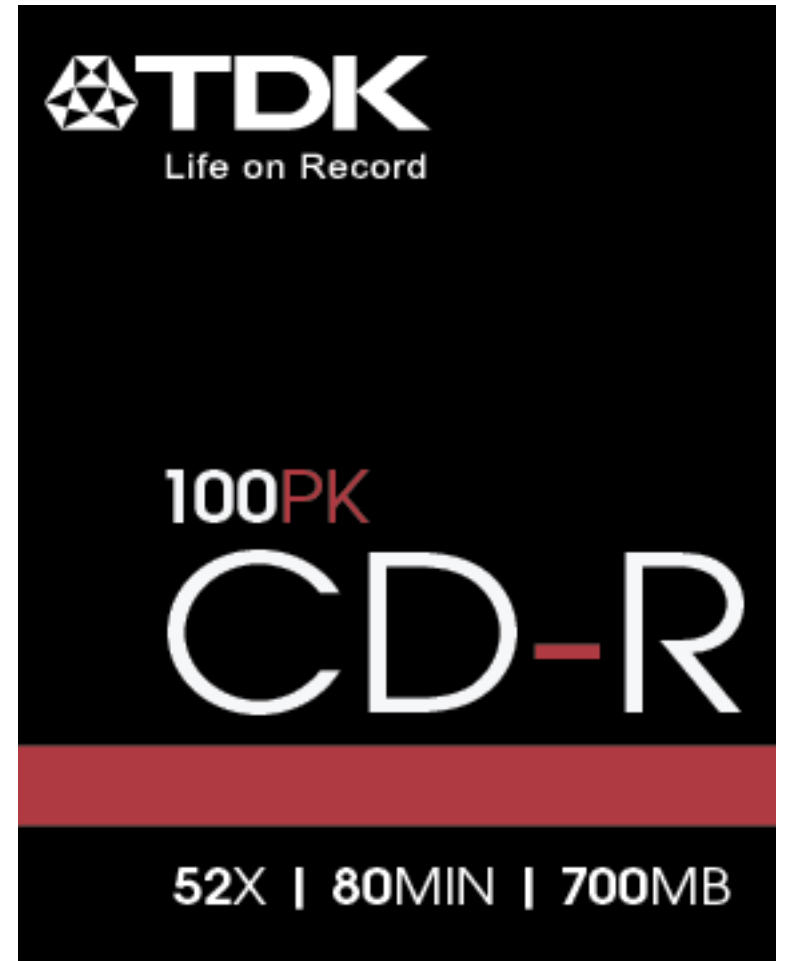
**Bar Width:** 0.1875"



**MEDIUM OPTICAL PACKAGING**

**Logo Size:** 1.5" Wide  
(note this reflects a 10% width increase to allow for shrink)

**Bar Width:** 0.30"



**LARGE OPTICAL PACKAGING**

**Logo Size:** 2" Wide  
(note this reflects a 10% width increase to allow for shrink)

**Bar Width:** 0.40"

(SHOWN AT ACTUAL SIZE)



Metallic Color Selections 

<p>CD-R</p>  <p>PMS 8883 Metallic</p>	<p>CD-R</p> <p>Inkjet Printable</p>  <p>PMS 8382 Metallic</p>	<p>CD-R</p> <p>Music</p>  <p>PMS 8143 Metallic</p>	<p>CD-RW</p>  <p>PMS 8085 Metallic</p>
<p>CD-R</p> <p>Mini</p>  <p>PMS 8883 Metallic</p>	<p>CD-R</p> <p>COLOR</p>  <p>PMS 8401 Metallic</p>	<p>CD-R</p> <p>LightScribe</p>  <p>PMS 8001 Metallic</p>	<p>CD-RW</p> <p>High Speed</p>  <p>PMS 8345 Metallic</p>
		<p>CD-R</p> <p>Photo Archival</p>  <p>PMS 876 Metallic</p>	<p>CD-RW</p> <p>Music</p>  <p>PMS 8262 Metallic</p>

Metallic Color Selections **DVD-R**

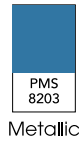
DVD-R Metallic	 PMS 8943 Metallic	DVD-R PrintOn Metallic	 PMS 8943 Metallic	DVD-RW Metallic	 PMS 8085 Metallic	DVD-R Mini DVD Metallic	 PMS 8943 Metallic
DVD-R Inkjet Printable Metallic	 PMS 8382 Metallic	DVD-R LightScribe Metallic	 PMS 8001 Metallic	DVD-RW Mini Metallic	 PMS 8085 Metallic	DVD-R Mini DVD ScratchProof Metallic	 PMS 8943 Metallic
DVD-R COLOR Metallic	 PMS 877 Metallic	DVD-R Video Metallic	 PMS 8783 Metallic	DVD-RW Video Metallic	 PMS 8783 Metallic	DVD-R Mini DVD ScratchProof Double Sided Metallic	 PMS 8943 Metallic
						DVD-R Mini DVD PrintOn Metallic	 PMS 8943 Metallic

Metallic Color Selections **DVD+R**

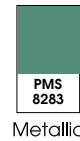


OPTICAL  
Metallic Color Selections **Blu-ray**

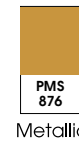
BD-R  
Recordable 25GB



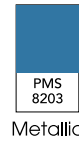
BD-R  
Double Layer 50GB



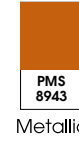
BD-RE  
Dual Layer 50GB



BD-R  
8cm Camcorder



BD-RE  
Rewritable 25GB





thank you.

Tren Blankenship  
TDK Life on Record Brand Manager  
Ph: 651.704.5485  
tblankenship@imation.com

Julia Aguirre  
Imation Art Manager  
Ph: 651.704.3103  
jaguirre@imation.com